## 20 Rec'd PCT/PTO11 APR 1997

BOX PCT Page 1 of 3

# IN THE UNITED STATES PATENT AND TRADEMARK OFFICE REQUEST FOR FILING NATIONAL PHASE OF PCT APPLICATION UNDER 35 U.S.C. 371 AND 37 CFR 1.494 OR 1.495

То:	The Commissioner of Patents and Trademarks Washington, D.C. 20231	(Our Deposit Account No. 03-3975 (Our Order No. 12199 /237370 C# / M#
	MITTAL LETTER TO THE UNITED STATES NATED/ELECTED OFFICE (DO/EO/US)	Atty. Dkt. <u>237370 /C92961-BGC/JB/AN</u> M# / Client Ref.
From:	Cushman Darby & Cushman	Date: <u>April 11, 1997</u>
	This is a REQUEST for FILING a PCT/USA National Pl	nase Application based on:
1.	International Application   2. International Filing	Date 3. Earliest Priority Date Claimed
4.	PCT / NO95 / 00183 9 October  ↑ country code Day MONT  Measured from the earliest priority date in item 3, this P	1995 12 October 1994  H Year Day MONTH Year (use item 2 if no earlier priority)  CT/USA National Phase Application Request is being filed
<b>T.</b>	within:	CT/CO/THUBCHAI FILOSO / Application Floquest to Soling Inse
	(a) [ ] 20 months from above item 3 date (b) [XX	] 30 months from above item 3 date,
	(c) Therefore, the due date (unextendable) isApril -	2, 1997
<b>5.</b>	Title of Invention <u>METHOD; APPARATUS AND IGNITION</u> FROM A FLARE ON E.G. A FLAME TOV	N DEVICE FOR IGNITION OF INFLAMMABLE GASES
6.	Inventor(s) ODEMARK, Tom et al	
Applica	ant herewith submits the following under 35 U.S.C. 371 to	effect filing:
7.	[ X ] Please immediately start national examination pro	ocedures (35 U.S.C. 371(f)).
<b>8.</b>	[ ] A copy of the International Application as filed (3 but, if in foreign language, file only if <u>not</u> transmitted to	5 U.S.C. 371(c)(2)) is transmitted herewith (file if in <u>English</u> PTO by the International Bureau) including:
	a. [ ] Request; b. [ ] Abstract; c pgs. Spec. and Claims; d sheet(s) Drawing which are [ ] informal	] formal of size [ ] A4 [ ] 13" [ ] 14"
9.	[ X ] A copy of the International Application has been	n transmitted by the International Bureau.
10.	A translation of the International Application into En a. [XX] is transmitted herewith including: (1) [] Re (3) 12 pgs. Spec. and Claims; (4) 3 sheet(s) Drawing which are: [] informal [XX] form	glish (35 U.S.C. 371(c)(2)) quest; (2) [XX ] Abstract;  nal of size [XX ] A4 [ ] 11"
	b. [ ] is not required, as the application was filed in	English. by the forthcoming PTO Missing Requirements Notice (c) if box 4(b) is X'd.
11. 🗼	[X] PLEASE AMEND the specification before its fit	st line by inserting as a separate paragraph:
	This application is the national phase of inter filed October 9, 1995 whi	national application PCT/ <u>NO95 /00183</u> , ch designated the U.S

25. Preliminary Amendment:

Re: USA National Filing of PCT/ <u>NO95</u>	<u>6 / 00183 </u>	Page 3 of 3
25.5 Per item 17.c3, <u>cancel original</u>	pages #, claims #	, Drawing Sheets #
26. Calculation of the U.S. National	al Fee (35 U.S.C. 371 (c)(1)) and other fe	es is as follows:
	item(s) [ ] 12, [ ] 14, [ ] 17, [ ]	
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Method, apparatus and ignition device for ignition of inflammable gases from a flare on e.g. a flame tower

The present invention relates to a method, an apparatus and an ignition device for igniting combustible gases, for example from a flare of a flare tower, where an ignition device is launched in a direction toward a region of combustible gas.

With respect to the ignition of gas flows, for example in a flare, a distinction may be made between two different ignition techniques. One technique is a so-called point ignition system, where the gas is ignited only at one point. This can be achieved by means of, for example, a match, a 15 pilot burner or a flame front generator. A prerequisite for point ignition is that the gas at the point of ignition has a concentration between the lower and the upper detonation line. The other technique is a so-called volume ignition system, where ignition occurs through sparks\_being scattered 20 within a large volume and igniting the gas in this volume. The latter technique is thereby a great deal more reliable than the point ignition system.

The Norwegian Patent Application No. 932017 teaches a method for the ignition of combustible gas emitted through a flare in a flare tower. The ignition device is in the form of a projectile which is fired in a path in the direction toward the gas outlet. The ignition device strikes an impact plate which is mounted at the location of the gas outlet, whereby the ignition device undergoes a reaction and brings a flow of incandescent particles into the gas flow, which is ignited Thus, the ignition device is detonataed by impact. This method is encumbered with a number of inconveniences, inter alia, the fact that the equipment used is excessively complicated. One of the reasons therefor is that ignition device is fired by means of very high propulsion gas pressure in the form of a gas pulse, having a pressure at

a magnitude of 260-300 bar. The manner in which the ignition device is fired makes it impossible to stop the ignition device after it is launched, nor is it possible to return the ignition device to the launching means. This prior art solution makes use of a so-called protective tube having a clearance between the ignition pellet (the projectile) and the bore. All the energy for the pellet is supplied before it enters the protective tube (i.e., a normal shot at high pressure).

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An object of the present invention is to provide a method, an apparatus and an ignition pellet for igniting gases in a flare tower and avoid the disadvantages described above.

- Another object of the present invention is to provide a device for igniting gases, where the ignition pellet is not launched by high pressure but is guided out of a launching tube which has a continuous supply of propulsion gas.
- Another object of the invention is to provide a programmable ignition pellet, which may be stopped after it has been set in motion and which may be returned to the launching means.
- Yet another object of the present invention is to provide an ignition pellet which is activated during its movement from the launching means to the flare by means of an electrical or mechanical device which initiates/activates the ignition pellet.
- That which is particularly achieved by the present invention in relation to the known solution is a controlled and lower speed of the ignition pellet. This entails that the required safety zone surrounding the device can be smaller, and this will also mean that the danger to possible helicopter traffic near the flare tower will be reduced. Compared with the known solution the present invention will entail far lower investment costs, inter alia because there is only one

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pressure level for the propulsion gas system and standard components may be more widely used than in the known solution. The present invention is also more flexible than the known solution by being adaptable to all types of flares.

The above objects are achieved by a method for the ignition of gases in a flare tower or flare where an ignition device is launched in a direction toward a region of a combustible gas, which method according to the invention is characterized in that the ignition device is propelled by means of a pressure medium through a guidance tube to said gas cloud region, that the ignition device undergoes a reaction for the purpose of active ignition of the gas in said region, the time for its activation and reaction being predetermined and adapted to the particular flare and application.

Preferably, the ignition device undergoes a reaction in the form of a shower or cloud of sparks, where at least parts of the shower of sparks will strike the cloud of gas.

Preferably, the ignition device is activated somewhere along its path through the tube, possibly at the moment when the ignition device leaves the tube, possibly when the ignition device starts its journey through the tube, or possibly by the fact that the ignition device strikes an object (impact plate) in the vicinity of the flare.

The ignition device may optionally be positioned within a trapping device prior to the reaction of the ignition device.

The ignition device may be propelled through the guidance tube at a moderate speed, it may optionally be stopped during its passage through the tube, and it may optionally be reversed and returned back into the guidance tube without a reaction taking place.

The invention also comprises an apparatus for the use of igniting gases in a flare tower or flare by means of an ignition device which is brought toward a region in or near a cloud of gas and which is characterized by a guidance tube and a supply of a pressure medium, where the ignition device is adapted for propulsion through the guidance tube by means of the pressure medium for the purpose of bringing the ignition device close to the cloud of gas for a reaction near or within the cloud of gas.

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Preferably, the apparatus comprises a feeding unit, a control device and, optionally, a magazine for the ignition device.

Preferably, an ignition initiator is mounted somewhere along the guidance tube so as to initiate/activate the ignition device which, after a time delay, undergoes a reaction outside the tube, in or near the cloud of gas.

Optionally, the apparatus comprises a trapping device for the ignition device after it has left the tube.

The invention also comprises an ignition device for use with the apparatus, said device being characterized in that it is in the form of an ignition pellet which is electrically or mechanically activated, said ignition pellet having a built—in delay prior to its reaction, the time for its activation and delay being predetermined and adapted to the particular flare and application.

In what follows the invention will be described in more detail with reference to the appended drawings.

Figure 1 shows a flare having an apparatus for the ignition of gas according to the present invention.

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Figure 2 is a schematic view of a feeding unit and launching means according to the present invention.

Figure 3 shows an embodiment of the upper end of the apparatus according to the present invention.

Figure 4 shows another embodiment of the upper end of the apparatus according to the present invention.

Figure 5 shows an embodiment of a activator/electric initiator according to the present invention.

Figure 6 shows an embodiment of an electric ignition pellet according to the present invention.

In Figure 1 is shown the principle of igniting a gas flow 1 at a flare 2 at the end of a flare tower 3. An ignition pellet 4 is collected from a supply (for example a magazine), is loaded into a launching means 5, is ejected by means of a so-called pneumatic post system through a guidance tube 6, undergoes a reaction at the end of the flare 2 and forms a cloud of sparks which ignite the gas flow 1 at the flare 2. The ignition pellet 4 is conducted through the guidance tube 6 and will the whole time bear against the tube wall which serves as a guidance and sealing. Thus, the pellet 4 is not fired as it is in the case of the known apparatus.

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In Figure 2 the main components of the apparatus are shown in The launching means 5 comprises a feeding unit more detail. 7 and a magazine 8 for ignition pellets 4. The launching means 5 is connected to the guidance tube 6 by means of a The guidance tube 6 is connected with a propulsion valve 9. gas supply 12 by means of a valve 10 and a reservoir tank 11. launching means 5 is also connected with a control system 14. If the apparatus is to be used with electrically or mechanically activatable ignition pellets 4, a mechanical or electric initiator 13 is mounted on the guidance tube 6. The purpose of this initiator 13 will be described in more detail later.

The ignition takes place by an ignition pellet 4 being collected from the magazine 8 and loaded into the launching From the launching means 5 the ignition pellet 4 means 5. will be ejected by means of a propulsion gas, for example pressurized air, having a pressure in the magnitude of 0-20 bar, and propelled further into a tube system 6. ignition pellet has left the launching means 5, the latter will be closed off because the valve 9 closes. Additional propulsion gas is supplied by the valve 10 opening and admitting propulsion gas, for example pressurized air, into the tube 6 behind the ignition pellet 4. The valve 10 is connected to a propulsion gas supply 12 which optionally is connected with a propulsion gas tank 11. The ignition pellet 4 will thereafter be pressed forward through the tube system 6 in accordance with the pneumatic post principle. The movement of the ignition pellet 4 in the tube 6 may be stopped, and the ignition pellet 4 may optionally be brought back to the launching means 5 by means of negative pressure.

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The ignition pellet 4 may be either electrically or mechani-When electrically activatable cally activated. pellets 4 are used, these will pass an activator unit 13 consisting, for example, of two contact pieces. electric impulse is applied to the ignition pellet and an electric igniter will start. This is shown in Figures 2. 5 The ignition pellet 4 may, for example, be designed with an exterior casing 15 and a guide strip 16 which will bear against the tube 6, preventing the propulsion gas to leak past the ignition pellet 4. This is shown on the left side of Figure 6. The exterior casing 15 may be a conductor carrying current and be connected with an igniter 18 inside the ignition pellet. This is shown on the right side of Figure 6.

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The interior of the ignition pellet 4 consists of a fire charge 17, an igniter 18 and a spark-forming medium 19. The

igniter 18 may be preprogrammed to go off after a certain period of time.

If the ignition pellet 4 is of a mechanically activatable type, the activator unit 13 is unnecessary. When the ignition pellet 4 is fetched from the magazine 8, the pellet 4 will be activated by the removal of the safety device. The ignition pellet 4 is thereafter sent into the guidance tube 6. When the pellet 4 leaves the guidance tube 6, the pellet is set off by the release of the mechanical safety device. This can be solved, for example, by means of an activator of the hand grenade type. The ignition pellet is programmed for a time delay and may go undergo its reaction either in the middle of the gas cloud or in a basket.

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Two different ways in which the reaction of the ignition pellet 4 may occur are shown in Figures 3 and 4, one possibility, as shown in Figure 3, being that the ignition pellet 4 continues in a free path into the cloud of gas 1 after it has left the guidance tube 6. The ignition pellet 4 is programmed so that it undergoes a reaction when it is in the middle of the gas cloud 1. The other possibility is that the ignition pellet 4 lands in a basket after it has left the guidance tube 6, as shown in Figure 4. The pellet will then remain in the basket 20 until its reaction. This solution demands less precision with respect to the time of ignition. The basket 20 is formed so that the sparks will be dispersed in the most favorable area with respect to the ignition of the gas cloud 1.

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The present invention may also make use of ordinary ignition pellets 4, the reaction of which occurs by impact. In that case there may be used a tube having a length of about 100 m, and a propulsion gas having a low pressure in the magnitude of 10 - 20 bar. Since the ignition pellets 4 react by impact, an impact plate (not shown) must be mounted at the outlet of the guidance tube 6.

#### Amended Patent Claims

1.

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A method for igniting combustible gases (1), for example from a flare (2) of a flare tower (3), where an ignition device (4) is launched in a direction toward a region of combustible gas (1), said ignition device (4) being propelled by means of a pressure medium through a guidance tube (6) to said gas cloud region (1), the ignition device (4) undergoing a reaction for the purpose of active ignition of the gas in said region, the time for its activation and reaction being the particular flare predetermined and adapted to application, and the ignition device (4) being reacted in the form of a shower or cloud of sparks, where at least parts of the shower of sparks strike the gas cloud (1),

characterized in that the ignition device (4) is activated somewhere along its path in the tube (6), possibly at the moment when the ignition device (4) leaves the tube (6) or rossibly when the ignition device (4) starts

20 its course through the tube (6).

2.

A method according to claim 1,

characterized in that the ignition device (4) is positioned within a trapping device (20) prior to the 25 reaction of the ignition device (4).

3.

A method according to claim 1 or 2,

characterized in that the ignition device (4) 30 may be propelled at a moderate speed through the guidance tube (6), that it may optionally be stopped during its passage through the tube (6), and that it may optionally be reversed and returned back into the guidance tube (6) without 35 a reaction taking place.

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An apparatus to be used for igniting combustible gases (1), for example from a flare (2) of a flare tower (3), by means of an ignition device (4) which is brought toward a region in or near a cloud of gas (1), comprising a guidance tube (6) and a supply of a pressure medium, where the ignition device (4) is adapted for propulsion through the guidance tube (6) by means of the pressure medium for the purpose of bringing the ignition device (4) close to the cloud of gas (1) for reaction near or within the cloud of gas (1), said device further comprising a feeding unit (7), a control device (14) and, optionally, a magazine (8) for the ignition device (4), characterized in that an ignition initiator (13) is mounted somewhere along the guidance tube (6), said initiator (13) activating the ignition device (4) which, after a time delay, undergoes a reaction outside the tube, in or near the cloud of gas (1).

5.

An apparatus according to claim 4, c h a r a c t e r i z e d i n that it comprises a trapping device (20) for the ignition device (4), which trapping device (20) is situated outside the tube, whereby the ignition device (4) is positioned within the trapping device (20) prior to the reaction of the ignition device (4).

6.

An ignition device to be used with the apparatus according to claims 4 or 5,

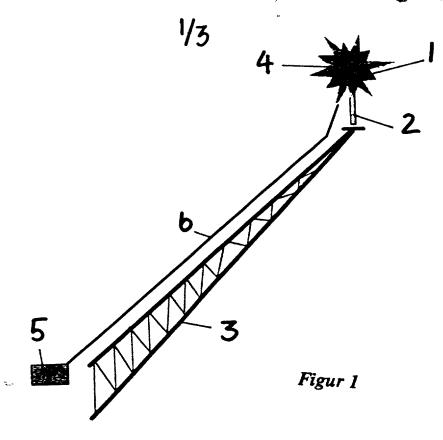
characterized in that the ignition device is in the form of an ignition pellet (4) which is electrically or mechanically activated, said activation occurring somewhere along its path in the tube (6), possibly at the moment when the ignition pellet (4) leaves the tube (6), possibly when the ignition pellet (4) starts its course through the tube (6), said ignition pellet (4) having a

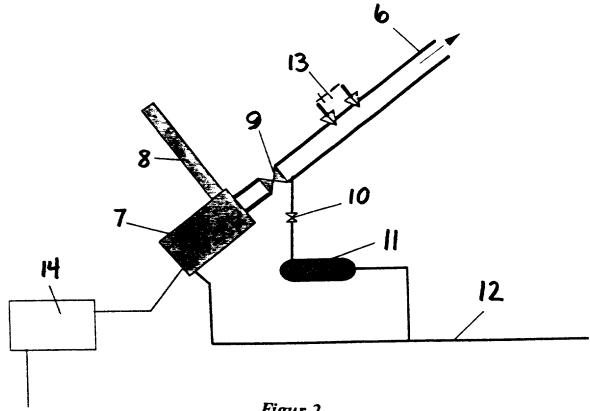
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activation and delay being predetermined and adapted to the particular flare and application.

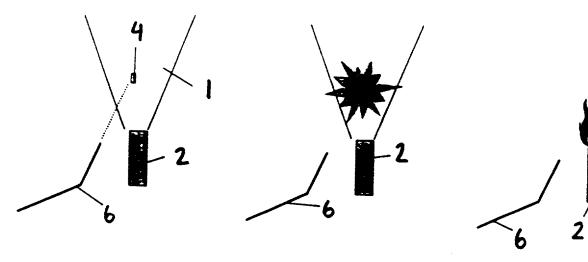
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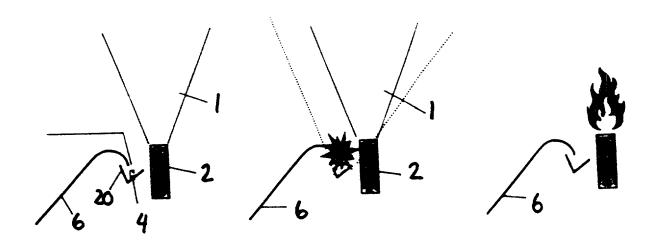


Figur 2

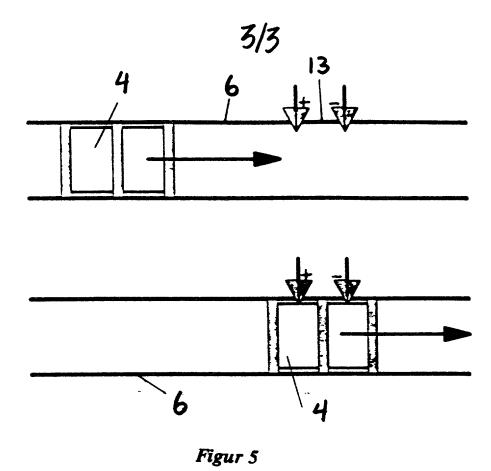


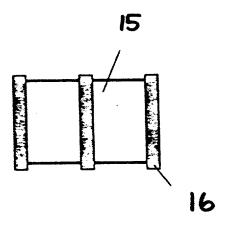


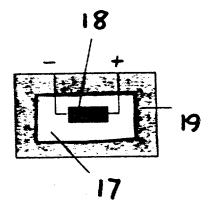
Figur 3



Figur 4







Figur 6

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### RULE 63 (37 C.F.R. 1.63) DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

CUSHMAN FORM

**DECLARATIONS** IN THE UNITED STATES PATENT AND TRADEMARK OFFICE As a below named inventor, I hereby declare that my residence, post office address and citizenship are as stated below next to my name, and I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the

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Residence (City)	Bekkestua	, Norway	(State/Forei	gn Country) N	TODETA V	OX	Morson	arenomp
Post Office Address (I	clude Zip Code)	Brageveien	6 B N-1	340 Bekl	kestua. 1	Vorway	7	
3. INVENTOR'S SIGN	NATURE:				Date		<u> </u>	
Inventor's Name (ty								
Pacidanas (Circ)	Fi	rst	Middle Initial	_	Family Name		Country of Cit	izenship
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(FOR ADDITIONAL	INVENTORS. che	ck box f l and amach	sheet (CDC-114	2) for same := 5				
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Applicant of Patentee	TOM WDEMARK et al	Attorney's
Serial or Patent No.:		Docket No. M# 2373
Filed or Issued: Ap	oril 11, 1997	
VERIFIED S Status (37	FTATEMENT (DECLARATION) CL CFR 1.9 AND 1.27(c)) - SM	AIMING SMALL ENTITY
I hereby declare that I		
i jan orricial o	the small business concer of the small business conc dentified below:	n identified below: ern empowered to act on behalf of
NAME OF CONCERNADDRESS OF CONCERN		
small business concern 1.9(d), for purposes of 35, United States Code, those of its affiliate statement, (1) the num over the previous fisca time, part-time or tem year, and (2) concerns indirectly, one concer	as defined in 13 CFR 12 is paying reduced fees under in that the number of emes, does not exceed 500 aber of employees of the lyear of the concern of porary basis during each is are affiliates of each is are affiliates of each	l business concern qualifies as a l.3-18, and reproduced in 37 CFR er section 41(a) and (b) of Title ployees of the concern, including persons. For purposes of this business concern is the average the persons employed on a full-of the pay periods of the fiscal other when either, directly or over to control the other, or a to control both.
tion, entitled <u>METHO</u>	usiness concern identifie D; APPARATUS AND IGNI	r law have been conveyed to and d above with regard to the inven- TION DEVICE FOR IGNITION
OF INFLAMMABLE GAS FLAME TOWER		G. A by inventor(s)  described in
		described in
	tion filed herewith.	
application S	erial No	,filed_April_11, 1997 , issued
If the rights held by the sive, each individual, itsed below and no rithe inventor, who coults!	the above-identified small concern or organization t ights to the invention ar d not qualify as a smal	l business concern are not exclu- naving rights to the invention is e held by any person, other than l business concern under 37 CFR ify as a small business concern
concern	e verified statements are or organization having r status as small entitie	required from each named person, rights to the invention averring s (37 CFR 1.27).
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iny change in status r prior to paying, or at	resulting in loss of ent the time of paying, the er the date on which state	ation or patent, notification of itlement to small entity status earliest of the issue fee or any us as a small entity is no longer
hat all statements mad urther that these sta tatements and the like inder section 1001 of T alse statements may ssuing thereon, or any	le on information and bel tements were made with so made are punishable bitle 18 of the United St jeopardize the validity patent to which this ver	of my own knowledge are true and ief are believed to be true; and the knowledge that wilful false by fine or imprisonment, or both, ates Code, and that such willful of the application, any patent ified statement is directed.
IAME OF PERSON SIGNING_	Arne Øie	
ADDRESS OF PERSON STIGHT	HAN OWNER Managing d	irector of TC A, N-1315 Nesøya, Norway
	NG Storengveien 4	A, N 1313 Nespya, NOIWay
IGNATURE Succe	Storengveien 4	DATE 04.03.97

(Arne Øie)